

PAINTING RECOMMENDATIONS

For Engineered Solutions Products

FORM 6439

Crane Composites Engineered Solutions panels have been painted successfully with many types of paints and for a wide variety of purposes. Painting Crane Composites Engineered Solutions panels can change their color, reduce transmissivity of light and of total solar energy or renew a weathered surface.

The following information is presented only as a guide. Users are cautioned to pre-test paints and application procedures to determine suitability.

TRANSLUCENT PANELS

The main purpose in painting translucent panels is to affect solar transmissivity, reducing brightness and/or solar heat gain. Where the main concern is restoration of weathered surfaces, the use of a refinisher is recommended (Recommended Refinisher: Surfacing Lacquer, Product #837-X1, manufactured by Valspar Corporation). In painting translucent Crane Composites panels, it is important to bear in mind that uneven paint application will produce a streaked, blotchy appearance.

OPAQUE PANELS

As with any opaque surface, painting must be complete and even to assure uniform appearance.

PAINTING NEW PANELS

Crane Composites Engineered Solutions panels have clean, hard, glossy surfaces, which can accept most common types of paints without prior preparation. However, when paint manufacturers recommend use of a primer, those instructions should be followed. Unlike some molded plastic parts, Crane Composites panels do not have mold release agents on their surfaces. Their glossy appearance is achieved by another method (release film), which leaves no residue.

PAINTING WEATHERED PANELS

Prior to painting, all exposed glass fibers and embedded dirt must be removed, using water and non-corrosive cleaning compounds, applied with a stiff bristle brush or steel wool. Rinse panels thoroughly and allow to completely dry. Follow with application of paint or refinisher to seal panel surface.

APPLICATION METHODS

Depending on the type of paint to be used, any of the common paint application methods will yield good results. Paint sprayers, rollers and brushes have all been used successfully. Spraying is often the most efficient method and typically provides a more uniform coating.

SUGGESTED TYPES OF PAINTS

Acrylic latex-based and vinyl latex-based paints are widely available and both adhere well to Crane Composites Engineered Solutions panels. Where longer service life is required and additional costs are justified, acrylic-modified polyurethane coatings should be considered.

PAINTING AND FLAMMABILITY (FLAMESPREAD) RATINGS

Crane Composites Engineered Solutions fire-retardant panels, when used to meet flammability and/or flamespread ratings required by building codes, especially in interior finish applications, may undergo a change in those ratings when one or more coats of paint are applied. Users should consult regulatory authorities in such situations.

Failure to comply with the recommended painting procedures will void the panel warranty.

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