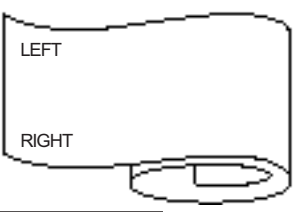


## Filon® Products Coiled-In-Reject for Bulk Coils

When Filon is produced in continuous coils, it is inevitable that there may be some coiled-in reject. The following policy addresses this issue.

1. A bulk coil is defined as any panel 100 feet or longer.
2. No marked defect areas are allowed in the first 30 feet of a bulk coil.
3. A continuous coil up to and including 500 feet in length can contain up to 6 reject areas. A coil over 500 feet and up to and including 700 feet may contain up to 8 reject areas.
4. The reject Filon material will be credited on the invoice at time of shipment.
5. To assist customers in locating bulk reject areas, a **DEFECT COIL MAP** is attached to each coil that leaves the manufacturing facility and one edge of the coil is marked with arrow labels to identify problem areas. Every attempt is made to identify all defect areas. Reject areas within 5 feet of reach will be marked and mapped as one reject area.
6. If an extensive area of reject is being generated as the coil is being made, this area will be cut out, leaving two panel ends butted together, creating a splice. One splice is allowed per coil and is counted as one defect.
7. The line inspectors will note on the Defect Coil Map the location and duration (in linear feet) of defective material along with an identifying code of the type of reject. One copy will be included in the shipping label pocket for the customer.
8. Crane Composites recommends that **ALL MATERIAL BE INSPECTED** prior to lamination or use. Reimbursement for non-Filon material that is lost, or extra costs incurred due to installation of reject material is not within the Coiled-In-Reject Policy.

DEFECT COIL MAP										Nº 22426	
DEFECT NO.	1	2	3	4	5	6	7	8	9	10	
FT. FROM CORE											
LGTH OF DEFECT	+	+	+	+	+	+	+	+	+	+	TOTAL "B" GRADE
DEFECT CODE											= <input style="width: 50px;" type="text"/>
TOTAL FEET											
TOTAL "B" GRADE											
TOTAL "A" GRADE											
DEFECT CODES: A - AIR B - DIRT C - MAT CHUNK R - RESIN STARVATION S - LONG STRAND W - WRINKLE		CUSTOMER									
		TYPE	WIDTH	SHIFT							
		WO#	TICKET#								
		DATE / /	COLOR								
		INSPECTOR	COIL NO.								



**DEFECT COIL MAP INCLUDED WITH EACH COIL**

For further information on our MSDS and Terms and Conditions of Sale, visit our website [www.cranecomposites.com](http://www.cranecomposites.com)